

## **ABSTRACT**

A forehearth color concentrate comprising a non-smelted agglomerated interspersed of particles for use in coloring, said concentrate comprising by weight from about 50% to about 95% of a glass component and from about 4% to about 50% of a binder, said glass component comprising by weight from about 15% to about 35% chromium oxide. The present invention further provides a method of using the color concentrate.